

partially removing the mask from said forming roll at regularly spaced positions while rotating said forming roll, thus forming an intermediate product having a plurality of regularly spaced mask-free parts;

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etching said intermediate product at the mask-free parts within an etching tank provided with at least one ultrasonic vibrator by radiating ultrasonic waves from said at least one ultrasonic vibrator towards the mask-free parts while rotating said intermediate product, thus forming a plurality of partition wall forming grooves on said forming roll of the intermediate product; and

completely removing a remaining part of said mask from the forming roll having the partition wall forming grooves, thus finally producing a roll punch.

Please **add claims 6 and 7** as follows:

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-- 6. The process according to claim 1, wherein the at least one ultraonsic vibrator includes two ultrasonic vibrators placed at different sides of the intermediate product.

7. The process according to claim 1, wherein, prior to the step of completely removing the remaining part of said mask from

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the forming row, the intermediate product is removed from the
etching tank. --
